



Photos Top: The flag atop the Chanute plant's 427-foot tall preheater tower can be seen for miles around and is a community icon; **Middle:** David Cobb, quarry truck driver; **Bottom:** The kiln, looking toward the preheater tower

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CHANUTE, KANSAS

Local Economic Impact

- 137 employees
- Annual payroll: \$7,400,000
- Annual local taxes paid: \$436,000
- Annual franchise fee and taxes on electricity use: \$262,000
- Ash Grove's Chanute operations create an estimated 1,088 local jobs

Safety Recognition

- MSHA Holmes Safety Award for Safe Quarry Operations – 2004 through 2010
- MSHA Rocky Mountain District Commendation for Safe Hours Worked – 2008
- Portland Cement Association Safety Commendation – 2007, 2005
- Portland Cement Association Innovation in Safety Award – 2004, 2003, 2000, 1998
- Ash Grove President's Gold Safety Award – 2010, 2008, 2007
- Ash Grove President's Silver Safety Award – 2009
- Ash Grove President's Bronze Safety Award – 2005

Environmental Leadership

- The plant is certified as ISO 14001 compliant – an international standard for excellence in environmental management
- EPA Energy Star Award – 2008, 2007, 2006
- The Chanute facility has an excellent compliance record with all local, state and federal environmental rules and regulations
- First cement kiln in the nation to utilize 20 to 25 percent alternative fuels on an annual basis, reducing fossil fuel use

Commitment to Our Community

- Business Excellence Award – Kansas Department of Commerce – 2009
- Public Square Award – Chanute Chamber of Commerce – 2008

Sponsoring Our Community (partial listing)

Donations in past five years in the community of nearly \$120,000

Safari Museum	Relay for Life
Muscular Dystrophy Association	Erie American Legion Rodeo
Boy Scouts	Operation Soup Line
4-H	Faith House Chanute

History of the Chanute Plant

- Plant opened in 1908 as Ash Grove's first cement plant
- Major modernization upgrades in the 1930s
- New plant construction in 1963
- Significant modernization in 2001

Making Chanute More Livable

- Sunderland Foundation donated \$1 million to construction of new multi-sports facility at Chanute High School
- Work closely with area Boy Scouts Troop Councils on Eagle Badge projects
- Active participant in Local Emergency Planning Committee