



Photos Top: Durkee plant; **Middle:** Shift Supervisor Tom Bunch (l) and Plant Manager Terry Kerby recycle tires at the Take Care of Oregon Days recycling project; **Bottom:** Phil Ayers, purchasing manager, volunteers at the Ontario, Ore., community Thanksgiving dinner

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Terry Kerby, Plant Manager
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DURKEE, OREGON

Local Economic Impact

- 109 employees
- Annual payroll: more than \$7 million
- Annual local taxes paid: more than \$790,000
- Ash Grove's Durkee operations create an estimated 1,100 local jobs

Safety Recognition

- Portland Cement Association Innovation in Safety Award – 2008, 2006, 2005
- Portland Cement Association Commendation for Safety – 2008
- Ash Grove President's Gold Safety Award – 2010, 2006
- Ash Grove President's Silver Safety Award – 2009, 2007, 2005

Environmental Leadership

- The plant is certified as ISO 14001 compliant – an international standard for excellence in environmental management
- Pacific Northwest Chapter of Air & Waste Management Environmental Achievement Award – 2010
- Pacific Northwest International Section-Air Pollution Control Association Environmental Achievement Award Nomination for Mercury Control – 2010
- EPA Energy Star Award – 2010
- Recent facility upgrades and process changes have slashed mercury emissions nearly 90 percent
- Consistently ranked in the top 20 most energy efficient cement plants in the United States by Portland Cement Association

Commitment to Our Community

- Active in a variety of community organizations including local chambers of commerce and youth programs

Sponsoring Our Community (partial listing)

Baker County Fair	\$10,000
Baker Sports Complex	\$40,000
Baker YMCA	\$25,000
Carnegie Arts Center	\$30,000
County Courthouse Clock Tower	\$40,000
Pendleton VFW	\$3,000
St. Elizabeth Health Care Center	\$5,000

History of the Durkee Plant

- Plant opened in 1979
- Plant expansion in 1998

Making Durkee More Livable

- Sponsor of "Tire Clean Up Days" for Oregon Sesquicentennial
- Donated concrete to pave the Baker Food Bank parking lot
- Helped replace windows at Huntington VFW and Senior Center to improve energy efficiency
- Donated \$25,000 to the Leo Adler Memorial Parkway