



**Photos** *Top:* Seattle plant at night; *Middle:* Employees participate in Christmas Potluck; *Bottom:* Don Ugelstad, maintenance manager, presents a trophy in a friendly rivalry with a competitor to see who can collect the most donations to the Northwest Harvest food bank

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## SEATTLE, WASHINGTON

### Economic Impact in Seattle

- 80 employees
- Annual gross payroll: \$5 million
- Annual property taxes: more than \$500,000
- Annual environmental permit fees: \$125,000
- Annual utility taxes: \$300,000
- Ash Grove's Seattle operations create an estimated 800 local jobs

### Safety Recognition

- Portland Cement Association Safety Award – 2009
- Ash Grove President's Gold Safety Award – 2007, 2006
- Ash Grove President's Silver Safety Award – 2005, 2004, 2003
- Ash Grove President's Bronze Safety Award – 2010, 2009, 2008

### Environmental Leadership

- The plant is certified as ISO 14001 compliant – an international standard for excellence in environmental management
- Energy Star Award – 2008, 2007, 2006
- The Seattle facility has an outstanding record of complete compliance with local, state and federal rules and regulations
- The use of tire-derived fuels at the plant reduces reliance on fossil fuels and removes thousands of tons of used tires from the waste stream annually
- Fifteen percent of raw materials used at the plant are recycled materials

### Commitment to Our Community

- Ash Grove employees are active in the community, sharing their time, talent and treasure with various organizations including Habitat for Humanity, the ski patrol, the National Aeronautic Association, and the Steamboat Virginia V

### Sponsoring Our Community (partial listing)

Washington Business Week

Toys for Tots

Childhaven

Muscular Dystrophy Association

Western Washington Volunteer

West Seattle Food Bank

Northwest Harvest

### History of the Seattle Plant

- Original plant opened in the 1920s
- Five-stage pre-heater kiln with planetary cooler commissioned in 1992
- Cement domes built in 1997 and 2010

### Making Seattle More Livable

- Donated funds to construct a footbridge in the city of Orting